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Technical Data Sheet

Permatex® All-Purpose Spray Adhesive

AAM Revised 10/02

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Spray Adhesive is an all-purpose, pressure sensitive, spray adhesive that allows both permanent and repositionable bonding.

PRODUCT BENEFITS

- Fast tack
- Resists water and humidity
- Repositionable or permanent bond
- Adheres to both porous and non-porous materials
- Won't bleed through - surfaces remain unstained
- Safe on all surfaces - non-aggressive solvents
- VOC compliant
- Will not shrink

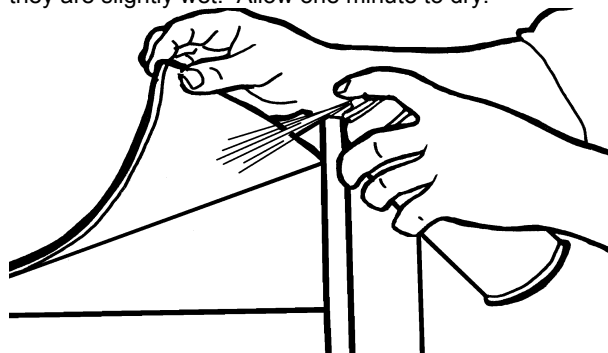
TYPICAL APPLICATIONS

Bonds the following substrates:

- | | |
|--------------------|-----------------|
| • Paper | • Metal |
| • Fabric | • Most plastics |
| • Leather | • Rubber |
| • Cardboard | • Felt |
| • Polystyrene foam | • Cork |
| • Foam rubber | • Glass |
| • Foil | • Wood |

DIRECTIONS FOR USE

1. Provide adequate ventilation.
2. Surfaces should be free of oil, dirt and grease.
3. Mask areas that should not be coated.
4. Shake can well. Note: The product does not require a ball agitator. For best results, the aerosol can should be at room temperature before spraying.
5. **For a repositionable bond**, apply a uniform coat to one surface. After a few seconds, press sprayed item to surface. To reposition sprayed item, start at a corner and peel back. Allow one minute to dry.
6. **For a permanent bond**, apply a medium coat to both surfaces. Allow to dry one minute before bonding together. For more porous surfaces, bond them while they are slightly wet. Allow one minute to dry.



Note: For headliners use **Heavy Duty Spray Adhesive**. Aerosol product will cover (2 coats) ~ 16 square feet.

For Cleanup

1. Turn can upside-down and spray to clear nozzle.
2. Clean hands with Permatex® brand hand cleaners.

PROPERTIES OF MATERIAL

	Typical Value
Chemical Type	Rubber
Appearance	Clear liquid
Odor	Solvent
Flash Point	Aerosol, contents under pressure, consult MSDS
NFPA 704 Flammability Rating	4 (Highly flammable)

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as an adhesive for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
82019 (118DA)	16 oz. aerosol can

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8_ to 28_C (46_ to 82_F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range.

NOTE

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